## Amendments to the Claims:

This listing of claims will replace all prior versions and listings of claims in the application.

## **Listing of Claims:**

1. (Currently amended) An novel-o2 crystalline form of Imatinib Mesylate which has is stable at room temperature and even at higher temperatures like 120°C and accelerated stress conditions, freely soluble in water and having the XRPD characteristics given below

Table I

		Intensity
Angle	d Value	%
2-Theta	Angstrom	%
4.841	18.24057	33.6
10.410	8.49070	100.0
11.194	7.89775	14.2
11.856	7.45827	19.9
12.881	6.86709	6.8
13.819	6.40328	12.9
14.860	5.95663	67.7
16.439	5.38788	32.4
17.049	5.19665	5.6
17.623	5.02870	58.6
18.052	4.91000	61.6
18.567	4.77491	98.8
19.032	4.65925	70.2
19.772	4.48657	15.3
21.236	4.18055	60.8
21.582	4.11431	59.4
22.594	3.93217	19.7
23.137	3.84112	21.8
23.696	3.75172	25.0
24.851	3.57993	58.6
26.250	3.39226	9.1
27.341	3.25932	18.7
28.475	3.13204	42.4
31.896	2.80347	9.0
32.533	2.75005	6.6
43.447	2.08117	6.4

2. (Currently amended) A process for the preparation of an novel  $\alpha_2$  crystalline form of Imatinib Mesylate, the process comprising: emprises

suspending Imatinib base in isopropanol; and adding methane sulfonic acid at room temperature; and

maintaining the reaction mixture at a temperature in the range of  $40-80^{\circ}$ C for a period in the range of 20-30 minutes, and

cooling to 40-45 °C and filtering to obtain the α<sub>2</sub> crystal form; wherein the α<sub>2</sub> crystal form has the XRPD characteristics given below,

		Intensity
<u>Angle</u>	d Value	<u>%</u>
2-Theta	Angstrom	<u>%</u>
4.841	18.24057	33.6
10.410	8.49070	100.0
11.194	7.89775	<u>14.2</u>
11.856	7.45827	<u>19.9</u>
12.881	6.86709	6.8
13.819	6.40328	12.9
14.860	5.95663	<u>67.7</u>
16.439	5.38788	32.4
17.049	5.19665	<u>5.6</u>
17.623	5.02870	<u>58.6</u>
18.052	4.91000	61.6
18.567	4.77491	98.8
19.032	4.65925	70.2
19.772	4.48657	<u>15.3</u>
21.236	4.18055	60.8
21.582	4.11431	59.4
22.594	3.93217	<u>19.7</u>
23.137	3.84112	21.8
23.696	3.75172	25.0
24.851	3.57993	58.6
26.250	3.39226	9.1
27.341	3.25932	18.7

28.475	3.13204	42.4
31.896	2.80347	9.0
32.533	2.75005	<u>6.6</u>
43.447	2.08117	6.4

3. (Currently amended) A process for the preparation of an novel, stable  $\alpha_2$  crystalline form of Imatinib Mesylate, the process comprising: which comprises

suspending  $\beta$  polymorphic form Imatinib Mesylate in water and <u>an</u> organic solvent, <u>s like</u> the organic solvent comprising methanol, Isopropyl ether, toluene, cyclohexane, or <u>and</u> Isopropyl alcohol:[[,]]

distilling off water azeotropically; and[[,]] cooling and filtering to obtain the  $\alpha_2$  crystal form; wherein the  $\alpha_2$  crystal form has the XRPD characteristics given below,

		Intensity
<u>Angle</u>	d Value	<u>%</u>
2-Theta	Angstrom	<u>%</u>
<u>4.841</u>	<u>18.24057</u>	<u>33.6</u>
10.410	<u>8.49070</u>	<u>100.0</u>
11.194	7.89775	<u>14.2</u>
11.856	<u>7.45827</u>	<u>19.9</u>
12.881	<u>6.86709</u>	<u>6.8</u>
13.819	6.40328	<u>12.9</u>
14.860	<u>5.95663</u>	<u>67.7</u>
16.439	<u>5.38788</u>	<u>32.4</u>
<u>17.049</u>	<u>5.19665</u>	<u>5.6</u>
17.623	5.02870	<u>58.6</u>
18.052	4.91000	<u>61.6</u>
18.567	4.77491	<u>98.8</u>
19.032	4.65925	<u>70.2</u>
19.772	<u>4.48657</u>	<u>15.3</u>
21.236	4.18055	<u>60.8</u>
21.582	4.11431	<u>59.4</u>
22.594	3.93217	<u>19.7</u>

23.137	3.84112	21.8
23.696	<u>3.75172</u>	<u>25.0</u>
24.851	3.57993	<u>58.6</u>
26.250	3.39226	<u>9.1</u>
27.341	<u>3.25932</u>	<u>18.7</u>
28.475	3.13204	<u>42.4</u>
31.896	2.80347	<u>9.0</u>
32.533	2.75005	6.6
43.447	<u>2.08117</u>	<u>6.4</u>

4. (Currently amended) A pharmaceutical composition comprising: eontaining novel α<sub>2</sub> crystalline form of Imatinib Mesylate which is stable at room temperature and even at higher temperatures like and accelerated stress conditions, freely soluble in water and having the characteristics given in the Table 1 shown in claim1 along with the usual exepients useful for the treatment of chronic myelogenous leukemia

an excipient; and
an o<sub>2</sub> crystal form of Imatinib mesylate that has the XRPD characteristics given below,

		Intensity
<u>Angle</u>	d Value	<u>%</u>
2-Theta	Angstrom	<u>%</u>
4.841	<u>18.24057</u>	<u>33.6</u>
<u>10.410</u>	<u>8.49070</u>	<u>100.0</u>
11.194	<u>7.89775</u>	<u>14.2</u>
11.856	<u>7.45827</u>	<u>19.9</u>
12.881	6.86709	6.8
13.819	6.40328	<u>12.9</u>
14.860	5.95663	<u>67.7</u>
16.439	5.38788	<u>32.4</u>
17.049	<u>5.19665</u>	<u>5.6</u>
17.623	5.02870	<u>58.6</u>
18.052	4.91000	<u>61.6</u>
<u>18.567</u>	<u>4.77491</u>	<u>98.8</u>
<u>19.032</u>	<u>4.65925</u>	<u>70.2</u>
<u>19.772</u>	4.48657	<u>15.3</u>

21.236	4.18055	<u>60.8</u>
21.582	4.11431	<u>59.4</u>
22.594	3.93217	<u>19.7</u>
23.137	<u>3.84112</u>	21.8
23.696	<u>3.75172</u>	<u>25.0</u>
<u>24.851</u>	3.57993	<u>58.6</u>
26.250	3.39226	<u>9.1</u>
<u>27.341</u>	<u>3.25932</u>	<u>18.7</u>
<u>28.475</u>	<u>3.13204</u>	<u>42.4</u>
31.896	2.80347	9.0
<u>32.533</u>	<u>2.75005</u>	<u>6.6</u>
43.447	2.08117	6.4

- 5. (Currently amended) [[A]] <u>The pharmaceutical composition of as claimed in claim 4, comprising wherein the active ingredient used ranges from 45[[%]] to 60 wt-% the  $\alpha_2$  crystal form of Imatinib mesylate.</u>
- 6. (Currently amended) [[A]] <u>The pharmaceutical composition of as claimed in claim 4, wherein the excipients used is selected from comprises microcrystalline cellulose, XL, colloidal silicone dioxide, magnesium stearate, and talc, or a their-mixture[[s]] thereof.</u>
- 7. (Currently amended) An improved process for the preparation of an  $\alpha_2$  crystal form of Imatinib mesylate the process comprising: polymorphic form which comprises

suspending Imatinib base in a solvent, the solvent comprising selected from acetone, acetonitrile, a mixture of methanol and isopropanol, or a and mixture of isopropanol and water; and

adding methane sulfonic acid to the resulting suspension solution at room temperature; and

maintaining the solution at the reflux temperature of the solvent [[(]]or[[)]] at room temperature; and

filtering to obtain the <u>as</u> crystal form; wherein the <u>as</u> crystal form has the XRPD characteristics given below,

		Intensity
<u>Angle</u>	d Value	<u>%</u>
2-Theta	Angstrom	<u>%</u>
4.841	18.24057	33.6
10.410	<u>8.49070</u>	100.0
11.194	<u>7.89775</u>	<u>14.2</u>
11.856	7.45827	<u>19.9</u>
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13.819	6.40328	<u>12.9</u>
14.860	<u>5.95663</u>	<u>67.7</u>
16.439	5.38788	<u>32.4</u>
<u>17.049</u>	<u>5.19665</u>	<u>5.6</u>
17.623	5.02870	<u>58.6</u>
18.052	<u>4.91000</u>	<u>61.6</u>
18.567	<u>4.77491</u>	<u>98.8</u>
19.032	4.65925	70.2
<u>19.772</u>	<u>4.48657</u>	<u>15.3</u>
<u>21.236</u>	4.18055	<u>60.8</u>
21.582	<u>4.11431</u>	<u>59.4</u>
22.594	3.93217	<u>19.7</u>
23.137	3.84112	<u>21.8</u>
23.696	<u>3.75172</u>	<u>25.0</u>
24.851	3.57993	<u>58.6</u>
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27.341	3.25932	<u>18.7</u>
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